

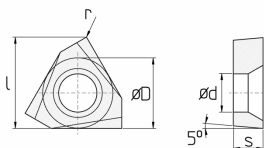
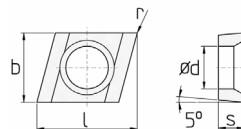
Bohrstangen aus Voll-Hartmetall (VHM)

Carbide Boring Bars

- VHM-Bohrstangen mit Wendeschneidplatten, zur Innen- und Außenbearbeitung
- höchste Maßgenauigkeit und beste Oberflächengüte
- durch die Ausführung in VHM und durch Kühlmittelbohrungen zur Innenkühlung speziell für tiefe Bohrungen
- Bohr-Ø ab 5mm, Bohrtiefe bis 10 x D
- sehr gute Schwingungsdämpfung
- mit und ohne Halter verwendbar, unterschiedliche Halter mit div. Bohrstangen kombinierbar
- angeschliffene Fläche - kein Ausrichten erforderlich

Verwendbare Platten z. B. WBG, MBL

Usable Inserts e. g. WBG, MBL

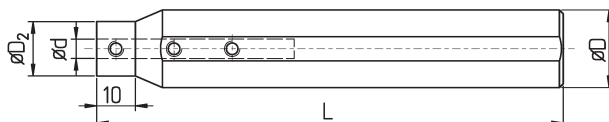


Typ type	r	d	D	l	s
060102	0,2	2,2	3,97	5	1,59
060104	0,4	2,2	3,97	4,9	1,59

Typ type	r	d	b	l	s
	0,2	2,2	3,5	5	1

VHM - Bohrstangen Halter

Carbide Boring Bars Holders



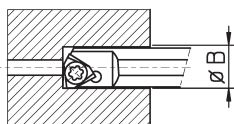
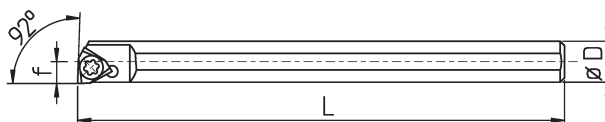
Bestell-Nr. order-no.	D	D ₂	d	L
BSH16-45	16	15	4,5	100
BSH16-5	16	15	5	100
BSH16-6	16	15	6	100
BSH19-45	3/4"	18	4,5	125
BSH19-5	3/4"	18	5	125
BSH19-6	3/4"	18	6	125
BSH20-45	20	13	4,5	125
BSH20-5	20	14	5	125
BSH20-6	20	15	6	125
BSH22-45	22	13	4,5	125
BSH22-5	22	14	5	125
BSH22-6	22	15	6	125

VHM - Bohrstangen
 auch mit Innenkühlung, für höchste Präzision

Carbide Boring Bars
 also with inner coolant for highest precision

E...SWUB R/L

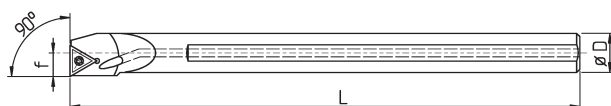
Freiwinkel 11°



Bestell-Nr. order-no.	Platte insert	D	L	f	B	IK
BS-E05S-SWUBR/L	WBGT 0601	5	80	3	5,5	5,5
BS-E06S-SWUBR/L	WBGT 0601	6				
BS-E07S-SWUBR/L	WBGT 0601	7				

E...STFC R/L

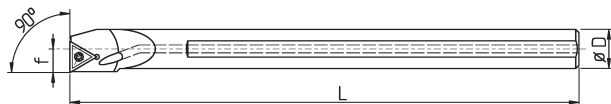
Freiwinkel 7°



Bestell-Nr. order-no.	Platte insert	D	L	f	B	IK
BS-E08K-STFCR/L09	TC...T 0902	8	125	5,5	10	
BS-E10M-STFCR/L09	TC...T 0902	10	150	6,5	12	X
BS-E12M-STFCR/L11	TC...T 1102	12	150	7,5	14	X
BS-E16R-STFCR/L16	TC...T 16T3	16	200	10,0	18	X
BS-E20S-STFCR/L16	TC...T 16T3	20	250	12,5	22	X
BS-E25T-STFCR/L16	TC...T 16T3	25	300	17,0	31,5	X

E...STFP R/L

Freiwinkel 11°



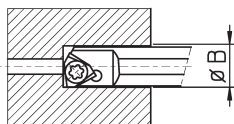
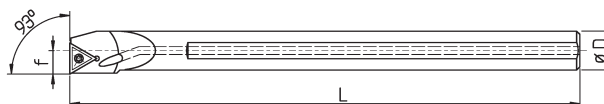
Bestell-Nr. order-no.	Platte insert	D	L	f	B	IK
BS-E08K-STFPR/L09	TC...T 0902	8	125	5	10	
BS-E10K-STFPR/L09	TC...T 0902	10	150	6	12	X
BS-E12M-STFPR/L11	TC...T 1102	12	180	7	14	X
BS-E16R-STFPR/L16	TC...T 16T3	16	200	10	20	X
BS-E20S-STFPR/L16	TC...T 16T3	20	250	12,5	25	X

VHM - Bohrstangen
auch mit Innenkühlung, für höchste Präzision

Carbide Boring Bars
also with inner coolant for highest precision

E...STUB R/L

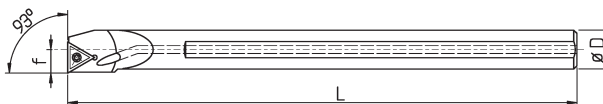
Freiwinkel 5°



Bestell-Nr. order-no.	Platte insert	D	L	f	B	IK
BS-E06K-STUBR/L06	TB...0602	6	125			--

E...STUC R/L

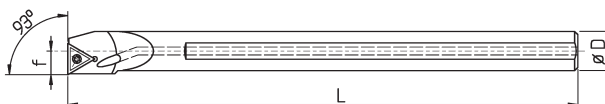
Freiwinkel 7°



Bestell-Nr. order-no.	Platte insert	D	L	f	B	IK
BS-E08K-STUCR/L09	TC...T 0902	8	125	5,5	10	
BS-E10K-STUCR/L09	TC...T 0902	10	125	6,5	12	
BS-E10K-STUCR/L11	TC...T 1102	10	125	6,5	12	
BS-E12M-STUCR/L11	TC...T 1102	12	150	7,5	14	
BS-E16R-STUCR/L11	TC...T 1102	16	200	9,5	18	
BS-E20R-STUCR/L11	TC...T 1102	20	200	11,5	22	

E...STUP R/L

Freiwinkel 11°



Bestell-Nr. order-no.	Platte insert	D	L	f	B	IK
BS-E10K-STUPR/L09	TC...T 0902	10	125	6,5	12	X
BS-E12M-STUPR/L09	TC...T 1102	12	150	7,5	14	X
BS-E12M-STUPR/L11	TC...T 1102	12	150	7,5	14	X
BS-E16R-STUPR/L11	TC...T 1102	16	200	9,5	18	X
BS-E20R-STUPR/L11	TC...T 1102	20	200	11,5	22	X

10.3 - 4

VHM-Bohrstangen

Carbide Boring Bars

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Wendeplattenhalter

Insert Holders

BRITSCH
Spannzeuge GmbH

VHM - Bohrstangen

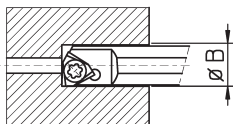
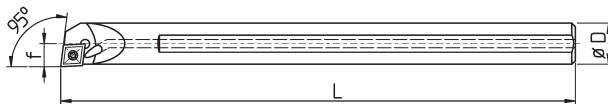
auch mit Innenkühlung, für höchste Präzision

Carbide Boring Bars

also with inner coolant for highest precision

E...SCLC R/L

Freiwinkel 7°

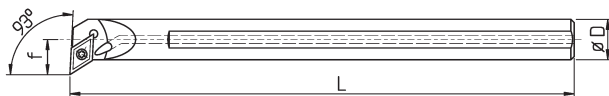


Bestell-Nr. order-no.	Platte insert	D	L	f	B	IK
BS-C04G-SCLCR03	CC...T 0301	4	90	2,5	5	--
BS-C05H-SCLCR03	CC...T 0301	5	100	3	6	--
BS-C06J-SCLCR04	CC...T 0401	6	110	3,5	7	--
BS-C07K-SCLCR/L04	CC...T 0401	7	125	4	8	--
BS-E08K-SCLCR/L06	CC...T 0602	8	125	5,5	10	X
BS-E10M-SCLCR/L06	CC...T 0602	10	150	6,5	12	X
BS-E12Q-SCLCR/L06	CC...T 0602	12	180	7,5	14	X
BS-E12Q-SCLCR/L09	CC...T 09T3	12	180	7,5	16	X
BS-E16R-SCLCR/L09	CC...T 09T3	16	200	10,0	20	X
BS-E20S-SCLCR/L09	CC...T 09T3	20	250	12,5	25	X
BS-E25T-SCLCR/L12	CC...T 1204	25	300	17,0	31,5	X



E...SDUC R/L

Freiwinkel 7°



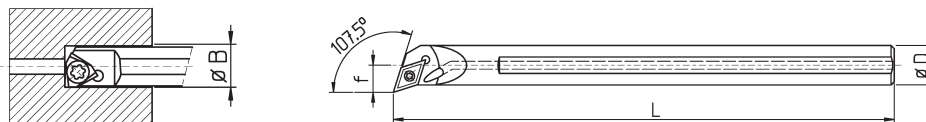
Bestell-Nr. order-no.	Platte insert	D	L	f	B	IK
BS-E10K-SDUCR/L07	DC...T 0702	10	125	7,0	14	X
BS-E10M-SDUCR/L07	DC...T 0702	10	150	7,0	14	X
BS-E12Q-SDUCR/L07	DC...T 0702	12	180	9,0	18	X
BS-E16R-SDUCR/L07	DC...T 0702	16	200	11,0	22	X
BS-E20S-SDUCR/L11	DC...T 11T3	20	250	14,0	26	X
BS-E25T-SDUCR/L11	DC...T 11T3	25	300	17,0	31,5	X

VHM - Bohrstangen
auch mit Innenkühlung, für höchste Präzision

Carbide Boring Bars
also with inner coolant for highest precision

E...SDQC R/L

Freiwinkel 7°

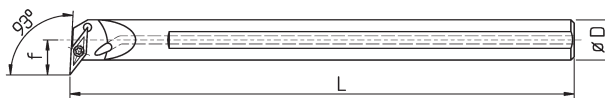


Bestell-Nr. order-no.	Platte insert	D	L	f	B	IK
BS-E10M-SDQCR/L07	DC...T 0702	10	150	7,0	13	X
BS-E12Q-SDQCR/L07	DC...T 0702	12	180	9,0	16	X
BS-E16R-SDQCR/L07	DC...T 0702	16	200	11,0	20	X
BS-E16R-SDQCR/L11	DC...T 11T3	16	200	11,0	21	X
BS-E20S-SDQCR/L11	DC...T 11T3	20	250	13,0	25	X
BS-E25T-SDQCR/L11	DC...T 11T3	25	300	17,0	31,5	X



E...SVUC R/L

Freiwinkel 7°



Bestell-Nr. order-no.	Platte insert	D	L	f	B	IK
BS-E16R-SVUCR/L11	VC...T 1103	16	200	11	21	X
BS-E20R-SVUCR/L11	VC...T 1103	20	200	13	25	X
BS-E25S-SVUCR/L11	VC...T 1103	25	250	17	31,5	X

10.3 - 6

VHM-Bohrstangen

Carbide Boring Bars

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Wendeplattenhalter

Insert Holders

BRITSCH
Spannzeuge GmbH

VHM - Bohrstangen
Satz

Carbide Boring Bars
Set

E - SCLCR/L06 - Satz in Plastik-Box, mit Schraubendreher
set in plastic box incl. screwdriver

Bestell-Nr. order-no.	Satz bestehend aus set, includes	D	L
SET-E-SCLCR/L06	BS-E08K-SCLC R/L 06	8	125
	BS-E10K-SCLC R/L 06	10	125
	BS-E12M-SCLC R/L 06	12	150

E - SDUCR/L07 - Satz in Plastik-Box, mit Schraubendreher
set in plastic box incl. screwdriver

Bestell-Nr. order-no.	Satz bestehend aus set, includes	D	L
SET-E-SDUCR/L07	BS-E0810H-SDUC R/L 07	8	100
	BS-E10K-SDUC R/L 07	10	125
	BS-E12M-SDUC R/L 07	12	150

